



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	3861	CYLINDER BLOCK ASSEMBLY	1		
2	19	35308	PLUG, EXPANSION - CYLINDEF	2		
3	22	36382	PLUG, WATER DRAIN - CYLINC	2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8		
-	19	45670	PLUG, EXPANSION - CYLINDEF	6		
-	22	48340	PLUG, PIPE - CYLINDER BLOC	3		
5	17	35465	PIN, DOWEL - CYLINDER BLOC	4		
6	19	34488	PLUG, EXPANSION - CAMSHAF	1		
7	23	34984	BEARING UNIT, CAMSHAFT (FF	1		
8	23	34985	BEARING UNIT, CAMSHAFT (FF	2		
9	23	34986	BEARING UNIT, CAMSHAFT (CE	2		
10	735	2323	PISTON AND PISTON PIN ASSE	AR	USE STANDARD RING	
10	735	2324	PISTON AND PISTON PIN ASSE	AR		
10	735	2745	PISTON AND PISTON PIN ASSE	AR		
11	39	34988	RING, PISTON - 8 SETS (STAN	1		
11	39	48344	RING, PISTON - 8 SETS (.020 O	AR		
11	39	48345	RING, PISTON - 8 SETS (.030 O	AR		
12	23	52205	BEARING UNIT, CRANKSHAFT	4		
12	23	52206	BEARING UNIT, CRANKSHAFT	AR		
12	23	52207	BEARING UNIT, CRANKSHAFT	AR		
12	23	52209	BEARING UNIT, CRANKSHAFT	AR		
12	23	52210	BEARING UNIT, CRANKSHAFT	AR		
13	23	52211	BEARING UNIT, CRANKSHAFT	1		
13	23	52212	BEARING UNIT, CRANKSHAFT	AR		
13	23	52213	BEARING UNIT, CRANKSHAFT	AR		
13	23	52215	BEARING UNIT, CRANKSHAFT	AR		
13	23	52216	BEARING UNIT, CRANKSHAFT	AR		
14	17	24813	PIN, DOWEL - REAR CRANKSH	1		
15	26	58203	OIL SEAL, REAR CRANKSHAFT	2	LEFT HAND CRANKSHAFT ROT.	
15	26	35313	OIL SEAL, REAR CRANKSHAFT	2	RIGHT HAND CRANKSHAFT RO	
16		52217	CAP, REAR - CRANKSHAFT BE	1	SERIAL 00000000-02557817	
17		52204	CAP, INTERMEDIATE AND FRO	4	SERIAL 00000000-02557817	
18	10	46717	BOLT, CRANKSHAFT BEARING	5	SERIAL 00000000-02557817	
19	16	48350	STUD, CRANKSHAFT BEARING	5	SERIAL 00000000-02557817	
15	26	58203	OIL SEAL, REAR CRANKSHAFT	2	LEFT HAND CRANKSHAFT ROT.	
15	26	35313	OIL SEAL, REAR CRANKSHAFT	2	RIGHT HAND CRANKSHAFT RO	
16		52217	CAP, REAR - CRANKSHAFT BE	1	SERIAL 02557818-09999999	
17		54789	CAP, INTERMEDIATE AND FRO	4	SERIAL 02557818-09999999	
18	10	54788	BOLT, CRANKSHAFT BEARING	5	SERIAL 02557818-09999999	
19	16	54790	STUD, CRANKSHAFT BEARING	5	SERIAL 02557818-09999999	
17		24813	PIN, DOWEL - CRANKCASE FRI	2		